United States Coast Guard



Tender Load Line (ALCP) 840 BOOK

Name of Vessel:	
Official Number:	<i>Exemption(s) requested:</i> Load line
Date Completed:	Location:
Gear Type:	
Tender only: y / n	Catcher/Tender: y / n
Examination Type:	
 Exemption renewal Dry-dock exam 	
□ Internal Structural (ISE)	Other
USCG Personnel:	
1	2
A- Stability B- Dry-dock C- Hull Gauging D- Watertight integrity E- Part 28 Exam	ALCP 840 DRAFT. 01/20/2022

A - Vessel Stability	Interval	References
 1. Stability Instructions Examine Stability Letter and Addendum Identifies the location of loading mark and draft marks Ensure master and engineer are familiar with stability instructions and addendum 	TBD	
 2. Stability Addendum. Examine stability addendum or LL-11D (on vessels with a load line) to ensure it identifies the following: Watertight bulkheads Watertight closures (location, size & type) Weather-tight closures (location, size & type) Coamings and vents (heights and locations) Automatic closure devices, operating stations for doors, hatches, scuttles, chutes, tank vents. Ventilation devices located on the main deck or above Sea valves: location, size, type and remote operating stations. Size and number of freeing ports and drain lines provided. 	TBD	
 3. 5 Year Stability Review Not greater than 5 years since last inclining or verification of stability by deadweight survey. Stability letter reviewed by Marine Safety Center 	TBD	

B - Drydock and Internal Structural Exam	Interval	References
○ 1. Sea connections	TBD	
O 2. Stern bushing(s), Rudder post(s)		
• 3. Weldments. Visually examine condition of all welds for (1)Washed out welds, (2)Cracking, (3)Excess pitting/corrosion		
• 4. Shell Plating. Visually examine the condition of all shell plating4 which constitutes the watertight envelope.		
 4. Sea Chests Open for examination Check all welds, plating and thru -hull penetrations 	TBD	
 5. Sea and Overboard Valves All valves within 6 inches and below of the deepest load waterline must be opened for examination and examined: (1) Seats (2) Guides (3) Body (4) Stem Valves located as close as possible to the side shell plating Valves are steel, bronze or other approved material 	TBD	
• 6. Sea Strainers. Open for examination and clean	TBD	
• 7. Valves for emergency bilge suction (if equipped), open for examination and examined	TBD	

○ 8. Internal Examination of Integral Fuel Oil Tanks	TBD	
○ 9. Examination of internal spaces	TBD	
O 10. Keel Coolers	TBD	
 11. Hull Markings Examine fore and aft draft marks Examine ACSA Maximum Loading Marks Horizontal white mark 12 inches long,1 inch wide Permanently marked by weld bead, punch marks or flat bar Location as identified in the addendum to the stability letter Port and starboard sides 	TBD	
Examine Maximum Loading marks		

C- Hull thickness gauging	Interval	References
 1. Periodic gauging requirement Obtain copy of gauging report Gauging's shall include, but not limited to the following: Three transverse sections in the midship 0.5L Internals of the fore and after saltwater peak tanks Wind and water strakes, port and stbd, full length All exposed main deck plating & superstructure deck Two shots on each bottom plate at the discretion of the attending Marine Inspector Sea chests Other suspected areas throughout the hull. 	Utilized as needed, for further investigat ion of suspect areas.	

D - Watertight and Weathertight Integrity	Interval	References
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 1. All watertight/weather tight closures as listed in the stability addendum or ABS LL-11d: Closures clearly labeled/identified & correlate to stability addendum or ABS LL-11d Labeled "Opening authorized for transit only – keep closed at sea" All dogs operable Chalk or light tested for fit and watertight integrity Seal not painted, badly cracked or deteriorated Examine sealing edge of closure frame 	TBD	
 2. Vents Ensure vent heights are min 30 inches above the main deck Examine condition of closures	TBD	
E – 46CFR28 Dockside Examination	Interval	Reference
Successfully complete Part 28 USCG Dockside Examination	2yrs	ALCP Guide